



## **TITANIUM TOOLS**

### **Stiletto Magnet Replacement Instructions**

**Wear eye protection and USE CAUTION while performing the following procedure.**

- 1. Use a 1/4" drill bit for metal to remove any remaining magnet fragments. Do not drill magnet out near flammable material as the iron inside the magnet can smolder and spark as it is being cut by the drill bit. Drill slowly and use caution.**
- 2. Remove any old epoxy in the magnet hole with the 1/4" drill bit and clean any remaining dust out with air or a small brush.**
- 3. It is important to scratch or rough up the smooth Nickel coated side surfaces of the magnet with sand paper or a file to make a good bond with the epoxy. The magnets we have provided have been roughed up on a belt sander, but take a look at them and scuff it up more with heavy grit sand paper, if one looks too smooth in some areas. Wipe magnet clean and free of dust.**
- 4. Be sure to use gloves and eye protection. Use any good quality adhesive, such as *JB WELD* or *GORILLA GLUE* that remains somewhat flexible when it dries. Use enough epoxy in magnet hole that just a small amount squeezes out when the magnet is pushed in flush with the bottom of the nail slot. Slightly dampen a cloth with alcohol to clean up excess epoxy.**
- 5. Allow the epoxy to fully dry indoors overnight, at least 8 hours, before using the hammer again.**

**If you have any question or concerns, please call Stiletto Customer Service at (800) 987-1849 for help.**

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