



TITANIUM TOOLS

Stiletto TiBone Replacement Face **Instructions & Bolt Maintenance**

The 3/8" – 24 thread/in bolt on your TiBone was factory set to 12-15 ft/lbs of torque, and we use loctite blue to keep the bolt tight. However the forces applied to the hammer face during regular use will eventually loosen the bolt.

We include a leather disc in our Replacement face and bolt kits for our customers that have the older Original TiBone 15 Oz that does not have the "Side nail puller" feature. We DO NOT recommend using the leather washer on a TBII-15 model with the side puller feature.

If your Tibone face bolt becomes loose, always tighten the bolt securely to finish your day. At the end of that same day, completely re-apply the face with Loctite per the instructions below.

1. Remove the bolt and inspect the threads to make sure there is no excessive wear or damage.
2. Insert the bolt back into the body and apply two drops of Lockite Thread-locker on the threads of the exposed bolt. With a 16 p. nail, align the magnet slot on the steel face with the slot on the hammer and start the bolt threads into the steel face by hand.
3. Using the 7/32" Allen wrench, tighten the bolt until very tight. Then firmly rap the face on a block of wood or strong work bench 3-4 times to compress the lock washer, and quickly finish tightening the bolt with at least 12-15 lbs. torque.

Allow the thread-locker to completely dry indoors overnight (at least 8 hours) before using. Check the tension on the bolt periodically, and re-assemble with loctite as needed.

Please call Stiletto Customer Service at (800) 987-1849 if you have any questions or if you are experiencing any problems.

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